

Agenda Item: 620-2066

Title: Addition of cold-rolled plate to Tables S1.a, S1.b and X-1

Date: Aug. 1, 2023

Contact: Name : John Grocki
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Purpose: Add cold-rolled plate

Source: John Grocki

Revision: 0

Impact: Neutral.

Rationale: ASTM allows both hot rolled and cold rolled plate when annealed or heat treated, and blast cleaned or pickled to be “essentially” No. 1 finish.
For sheet, a No. 1 finish is defined as hot rolled, annealed, and descaled.
For strip, a No. 1 finish is defined as cold rolled, annealed, and descaled.
Adding cold rolled plates which are being produced to heavier thickness, wider widths and an expanded alloys list would increase product availability for construction projects. Note 1 can also be updated to match product definitions.

Proposal: NOTE 1 Unless otherwise specified by the Purchaser, plate, sheet, or strip shall be furnished with a No. 1 finish and shall be hot-rolled annealed, and descaled.

Change to read as follows:

Note 1 Unless otherwise specified by the Purchaser, plate, sheet, or strip shall be furnished with a No. 1 finish.

Plate shall be either hot-rolled or cold rolled, and annealed, and descaled. Sheet shall be hot rolled, and annealed, and descaled. Strip shall be cold rolled, and annealed, and descaled.