

**API Ballot id# 6373  
SC5 TG DSE**

<b>Work Item Number</b>	7061
<b>Title of Work Item</b>	Location of $m_{eu}$
<b>Ballot Revision Level</b>	1
<b>Type of Ballot</b> (Initial, Comment, Comment resolution (reference API ballot#), 1 <sup>st</sup> Re-ballot, 2 <sup>nd</sup> Re-ballot, etc.)	Initial
<b>Submitter Name(s)</b>	Tony Collins
<b>API Document Modified</b>	5DP 2e
<b>Revision Key</b>	Current/unchanged content in BLACK; Track Changes as: 1) Additions in <u>underlined RED</u>

**Work Item Charge:** To resolve ambiguity of  $m_{eu}$  diameter tolerance.

**Ballot Rationale:** Ambiguity led to customer disputes.

**Ballot Text:** Draft document attached.

NOTE: This proposed Addendum for 5DP 2e WI 7061 will be combined with WI 7056

**Date of Issue:** May 2024

**Affected Publication:** API Specification 5DP, *Drill Pipe*, Second Edition, May 2020

Section 7.1.4: The first paragraph shall be changed as indicated by the red markup below

#### **7.1.4 OD Tolerance**

The OD tolerances of the drill pipe body shall be in accordance with the requirements of Table C.2 or Table D.2. The OD tolerances behind the length,  $m_{eu}$ , apply to the OD of the drill pipe body immediately behind the upset beginning at the intersection of the meu and the Ddp and continuing for approximately 127 mm (5 in.) for sizes smaller than label 1: 6<sup>5</sup>/<sub>8</sub> and a distance approximately equal to the OD for label 1: 6<sup>5</sup>/<sub>8</sub>. Measurements shall be made with calipers or snap gauges.

(Ballot 1) Draft - For Committee Review