

Agenda Item: 620-1027

Title: API 620 Anchor Embedment Design

Date: May 13, 2022

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Purpose: To align API 620 with ASCE 7 regarding anchorage embedment design. Also, add in the requirement that anchors have a minimum gauge length of eight diameters to ensure an adequate length of bolt is provided to stretch during a seismic event.

Source: Justin Kline

Revision: 0 – Presented Spring 2022

Impact: Slight increase in embedment reinforcement.

Rationale: ASCE 7 (15.7.5) was revised in the 2010 edition to modify the design of anchorage embedment to develop the steel strength of the anchor in tension. Previous editions had specified the design of anchor embedment to develop the minimum specified yield strength of the anchor.

ASCE 7-05 (15.7.5): “Where anchorage is required, the anchor embedment into the foundation shall be designed to develop the minimum specified yield strength of the anchor.”

ASCE 7-10/16 (15.7.5): “Anchorage shall be in accordance with Section 15.4.9, whereby the anchor embedment into the concrete shall be designed to develop the steel strength of the anchor in tension. The steel strength of the anchor in tension shall be determined in accordance with ACI 318, Appendix D, Eq. D-3.” (Note: this is equation 17.6.1.2. in the latest edition of ACI 318).

ACI 318 (16.6.1.2): $N_{sa} = A_{se,N} f_{uta}$

ACI Commentary R17.6.1.2 indicates the nominal strength of anchors in tension is best represented as a function of the anchor bolt tensile strength rather than yield strength as most anchor materials do not exhibit a well-defined yield point.

Proposal:

5.11.2.3 Anchorage

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- m) The embedment strength of the anchor in the foundation shall be sufficient to develop the ~~specified minimum yield steel~~ strength of the anchor **in tension**. **The steel strength of the anchor in tension shall be equal to the minimum specified tensile strength multiplied by the tensile stress area of the bolt.** Hooked anchors or end plates may be used to resist pullout. In addition, hooked anchor bolts (L- or J-shaped embedded bolts) or other anchorage systems based solely on bond or mechanical friction shall not be used when anchors are required for seismic load. Post-installed anchors may be used, provided that testing validates their ability to develop yield load in the anchor under cyclic loads in cracked concrete, and they meet the requirements of ACI 355. When mechanical anchorage is required for seismic loading, the anchor shall be designed for anchor attachment design load, P_A . The anchor attachment design load, P_A , shall be the lesser of the load equal to the minimum specified yield strength, multiplied by the nominal root area of the anchor, or three times seismic design uplift load per anchor, T_b , defined in 5.11.2.3.b. **When mechanical anchorage is required for seismic, the anchor shall have a minimum gauge length of eight times the diameter.**

Notes: Companion agenda item with 650-Anchor Bolt Embedment.