

Agenda Item: 650-2062

Title:

Verbiage change of “completely remove” that matches 653

Date: June 2021

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Purpose: To clarify verbiage for removing a coating on an area to be welded.

Source: API 650 - Proposed at Spring 2021 meeting

Revision: 1

Impact: This will serve to provide better guidance to those utilizing the Standard for welding repairs.

Rationale: The current language in 7.1.3 seems ambiguous. A ballot item addressing these sections seems appropriate to provide clarification of this meaning.

Current 7.1.3

Document: Foreign matter shall not be used between surfaces in contact in the construction of the tank. Surfaces to be welded shall be free of foreign matter and coatings except as permitted by 9.2.1.6.

For easy reference:

9.2.1.6

If a protective coating has been applied to surfaces to be welded, the coating shall be included as an essential variable of the welding procedure specification. Procedure qualification tests shall be required for each coating brand formulation and for the maximum thickness of coating to be applied

Proposed 7.1.3

Document: Foreign matter and coatings shall be removed as required to permit welds to be made that meet the quality requirements of this standard. ~~Foreign matter shall not be used between surfaces in contact in the construction of the tank. Surfaces to be welded shall be free of all consequential foreign matter and coatings except as permitted by 9.2.1.6.~~

Notes: