

Agenda Item: 653-2050

Title:

Verbiage change of “completely remove”

Date: June 2021

Contact: Name: Susan Marie Wenner
Company: Baker Consulting Group, Inc.
Phone: 956.655.1163
E-mail: SusanMarieWenner@BakerCGI.com

Purpose: To clarify verbiage for removing a coating on an area to be welded.

Source: API 653 - Proposed at Spring 2021 meeting

Revision: 2

Impact: This will serve to provide better guidance to those utilizing the Standard for welding repairs.

Rationale: The current language in Section 10.4.2.8 seems ambiguous. A ballot item addressing these sections seems appropriate to provide clarification of this meaning.

Current 10.4.2.8

Document: If weldable primer coatings have been applied on surfaces to be welded, they shall be included in welding procedure qualification tests for the brand, formulation, and maximum thickness of primer applied. All other coatings shall be completely removed from the weld area prior to welding.

Proposed 10.4.2.8

Document: If weldable primer coatings have been applied on surfaces to be welded, they shall be included in welding procedure qualification tests for the brand, formulation, and maximum thickness of primer applied. All other coatings shall be completely removed from the weld area prior to welding. Foreign matter and coatings shall be removed as required to permit welds to be made that meet the quality requirements of this standard. Surface to be welded shall be free of all consequential foreign matter.

Notes: