

WI-1069

Ballot - Review and harmonize NDE personnel certification requirement within all standards in SC5

PROPOSED CHANGES (red text and gray highlight) TO SPEC 5CRA

9.16.2 NDE Personnel

~~All NDE operations(except visual inspection) referred to in this international Standard shall be conducted by NDE personnel qualified in accordance with ISO11484 or ASNT SNT-TC-1A, under the responsibility of level 3 certified personnel according to ASNT SNT-TC-1A or equivalent.~~

9.16.2.1 ISO 9712, ISO 11484, ASNT-SNT-TC-1A, or equivalent shall be the basis for the qualification of non-destructive inspection personnel (excluding visual inspection). Such personnel shall be requalified for any method previously qualified, if they have not performed non-destructive inspection in that method for a period exceeding 12 months. The manufacture or inspection company shall have the training program to qualify and/or certify the NDE personnel for the method, technique, and equipment that is used for the inspection(s) specified in this standard.

9.16.2.2 Non-destructive inspection shall be conducted by level 1, 2 or 3 personnel.

9.16.2.3 Evaluation of indications shall be performed by level 2 or 3 personnel, or by level1 personnel under the supervision of level 2 or 3 personnel.