

**SGD Inquiry Ballot
Fall 2023**

Title	Description
Inquiry Number	INQ-650-D155
RFI Number	9843
Publication Number	650
Edition	2020
Section Referenced	5.1.5.5
Subject	inquiry about api650
Background	i and my coworker talked about minimum spacing between a vertical butt weld of 1st shell plate and a butt weld of annular plate. but, we have different thoughts about it. so we want to find it clearly.
Question	refer to api650 5.1.5.4.2 and 5.1.5.5 , i think the paragraphs mean by there is a minimum spacing 300mm between vertical weld of 1st shell plate and butt weld of annular plate, which means those two joints shall not be aligned. is it correct? or there is no specific minimum spacing between the two. if so, is there any recommended spacing between the two? i'm looking forward to your reply Have a good day
Ballot Question	Q1) Does 5.1.5.4.2 require butt welded annular joints to be spaced from shell vertical weld joints? Q2) Does 5.1.5.5 require butt welded annular joints to be spaced from shell vertical weld joints?
Draft Reply	A1) No. A2) No.
Need Agenda?	No.